

Determination of Flame Retardants by Gas Chromatography – Mass Spectrometry

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Polybrominated biphenyls (PBBs) and Polybrominated diphenyl ethers (PBDEs) are routinely used as flame retardants in electronic equipment, textiles and plastics. These flame retardants are deemed a hazardous substance due to the health implications which they cause; they are carcinogenic compounds. PBBs and PBDEs are regularly released into the environment during production and disposal of products which contain these flame retardants. As carcinogenic chemicals, the release of PBBs and PBDEs must be controlled and monitored to minimise the amount released into the environment and limit human exposure. The Restriction of Hazardous Substances Directive (RoHS) regulates the levels permitted for use in electronic equipment, typically 0.1% for both PBBs and PBDEs. SCION Instruments developed a method for the analysis of PBBs and PBDEs by gas chromatography with mass spectrometry.

Experimental

A SCION 456 GC was coupled to the SCION Single Quad Mass Spectrometer. The analytical conditions for this analysis can be found in *Table 1* with the instrumentation used being found in *Figure 1*.

Table 1. Analytical conditions of the GC-MS.

Conditions

S/SL: 280°C

Column: Scion-5HT 15m x 0.25mm x 0.10μm

Oven: 110°C (2 mins), 40°C/min to 200°C, 10°C/min to 260°C, 20°C/min to 340°C (2 min)

Carrier Gas: Helium 1mL/min constant

Transfer Line: 300°C **Source**: 230°C

MS: Full Scan, 100-1000Da

1mL of each PPB and PBDE standard mixtures were prepared in a 5mL volumetric flasks. Toluene was used to adjust the standard stock solutions to $20\mu g/mL$. Working standards were prepared in concentrations of 0.05, 0.15, 0.25, 0.35 and 0.45 $\mu g/mL$ for each of the target compounds. Preparation of samples varies depending on the sample type but can include pyrolysis and solvent extraction.



Results

The five working standards were analysed in both full scan and SIM mode, with quantification using SIM mode. The total ion chromatogram (TIC) for a $20\mu g/mL$ stock standard was used for peak identification with peak retention times being compared with the certificate of analysis to confirm identification. Figure 2 shows the two total ion chromatograms (TIC) from the $20\mu g/mL$ stock standards whilst *Table 2* details peak identification, linear coefficient values of all calibration curves and repeatability values, in full scan mode. Repeatability of the system was determined through ten replicates of each component at $0.05\mu g/mL$.

Table 2. Peak identifiers, retention time, RSD% and linear coefficient values.

Peak	Peak ID	RT (min)	RSD % (RT)	RSD% (Area)	Linear Coefficient(R2)
-	PBBs	-	-	-	-
1	2-bromobiphenyl	3.36	0.02	2.4	0.99992
2	2,5-dobromobiphenyl	4.23	0.01	2.9	0.99992
3	2,4,6-tribromobiphenyl	4.84	0.01	2.3	0.99963
4	2,2',5,5'-tetrabromobiphenyl	6.01	0.01	2.6	0.99943
5	2,2',4,5',6-pentabromobiphenyl	7.01	0.006	1.9	0.99823
6	2,2',4,4',6,6'-hexabromobiphenyl	8.10	0.01	2.4	0.99782
7	2,2',3,4,4',5,5'-heptabromobiphenyl	11.42	0.007	2.7	0.99714
8	Octabromobiphenyl	12.80	0.006	3.9	0.99525
9	2,2',3,3',4,4',5,5',6-nonabiphenyl	13.49	0.005	2.1	0.99829
10	Decabromobiphenyl	14.06	0.005	2.1	0.99510
-	PBDE		-		-
11	4-monobromobiphenyl ether	3.77	0.006	2.5	0.99958
12	4,4'-dibromodiphenyl ether	4.71	0.03	2.7	0.99930
13	3,3',4-tribromodiphenyl ether	5.79	0.007	1.4	0.99855
14	3,3',4,4'-tetrabromodiphenyl ether	7.54	0.02	4.0	0.99724
15	2,2',4,4',6-pentabromodiphenyl ether	8.16	0.01	1.4	0.99588
16	2,2',4,4',5,6'-hexabromodiphenyl ether	9.53	0.07	1.7	0.99619
17	2,2',3,4,4',5,6;-heptaBDE	11.91	0.01	2.9	0.99957
18	2,2',3,4,4',5,5',6'-octaBDE	12.67	0.07	4.0	0.99889
19	2,2',3,3',4,4',5,5',6-nonbrominated diphenyl ether	13.84	0.009	2.9	0.99963
20	Decabromodiphenyl ether	14.73	0.0082	3.4	0.99903



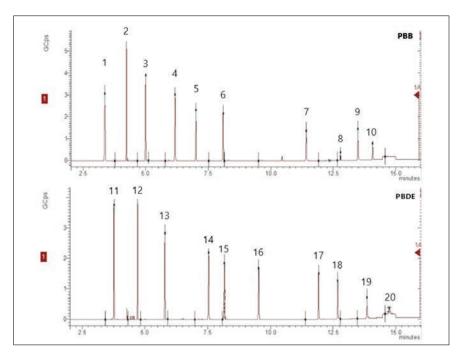


Figure 2. Chromatograms of PBBs and PBDEs

It is critical that the instrumentation used can detect both low levels and higher concentrations to determine how much of a risk the flame retardant items are to the environment and human health. Excellent linearity was observed for all target compounds, with a calibration range from 0.05µg/mL to 0.45µg/mL. All coefficients were equal to or greater than 0.995. *Figure 3* shows the calibration curve of Decabromobiphenyl, which is representative of all target compounds analysed. Linearity was calculated using SIM data.

In addition, excellent repeatability was also observed for all compounds for both retention time and peak area. These low RSD% values are important when monitoring low-level contaminants, such as PPB and PBDE, as there must be confidence in the levels reported especially when there are health implications associated with the target compounds. As the RoHS limits the exposure of PPBs and PBDEs to no more than 0.1% (by mass), the repeatability of the 0.05µg/mL calibration standard was key to this analysis.

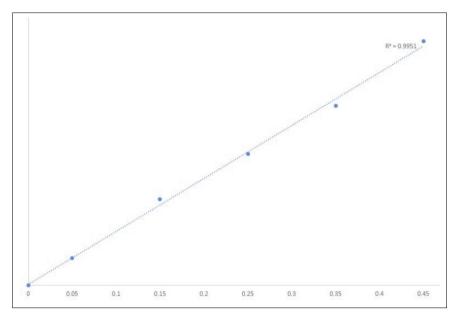


Figure 3. Calibration curve of Decabromobiphenyl

Conclusion

Optimisation of the SCION GC-MS allowed excellent separation and quantification of polybrominated biphenyls and polybrominated diphenyl ethers, common flame retardants. Using a quantitative SIM method it was possible to identify and quantify twenty components in fifteen minutes, over a concentration range of 0.05µg/mL to 0.45µg/mL.

Monitoring these carcinogenic compounds is vital for industries which manufacture electrical and plastic products, in order to reduce the amount released into the environmental during disposal.







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